



#### WHAT WE DO

InDepth Engineering solutions is a mechanical engineering consulting firm recognized for its commitment to providing the highest level of quality service.

Founded in 2006, with focus on automotive industry, we have since spread our wings to provide innovative solutions to amusement park, medical device, alternative energy, consumer products and aerospace industry.

Our integrated design and development services cover all key aspects of a project, such as design (CAD), engineering and drafting, load development using multi-body dynamics (MBD), computer aided engineering (FEA/CFD). Through extensive detailing and rigorous root cause analyses, we explore creative ways to problem-solve and overcome difficult design challenges.

We approach every challenge with a passion for professionalism and excellence, which enables us to continously exceed the expectations of our customers.

## BUS BODY DEVELOPMENT

Baseline Study and Concepting

- Road load data acquisition
- Floor Layout based on Weight Distriution Calculations
- FRP Body Panel & Trim Design

Prototype Development

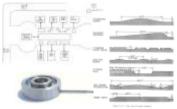
- 3d Parametric Model
- Floor plan for all configuration
- Light -weighting & Optimization

Design Validation & Physical Testing

- Finite Element Analysis
- Subsystem level tests
- Altoona Bus Tests
- FMVSS crash test & ECE R66 Side Rollover







#### CAE SIMULATIONS

#### **DURABILITY**

- Pothole / Jounce
- Braking Over Bump
- Rearward Braking
- Cornering & Twist
- Modal Analysis

#### **CRASH ANALYSIS**

Roof Crash: FMVSS 220

• Side Rollover: ECE R66

Side Impact: FMVSS 214

• Seat & Seat belt

• Anchorage: FMVSS 207/210

#### SUBSYSTEM ANALYSIS

- Wheelchair Lift System: FMVSS 403
- Rear Bumper Analysis
- Tow-Hook Tests
- Plywood Floor Stiffness





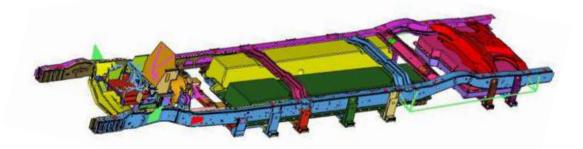
### BUS BODY DESIGN FOR GLOBAL MARKET

- Bus body designed in such a way that it can be built on rolling chassis from multiple OEMs with minimum number of changes.
- More than 50 build options provided with different OEM rolling chassis, body length, wheel bases, entry door width, ADA lift design and positions, and floor heights.
- Significant reduction in total no. of sub-system variants, facilitating low cost country option.
- CAE simulations used rigorously to achieved for all durability, seat pull, roof crush, roll over, side impact, tow hook, etc. before testing.



## ELECTRIC AND HYBRID PICKUP TRUCK

- Durability evaluation of battery cradle design for heavy battery packs as per SAE requirements.
- Crucial design decisions such as the number of mounts, mount spacing etc. for the bolt-on cradle made with accurate engineering calculations.
- Performance of the design under several loading scenarios, as per SAE is verified.
- All the fastener and adhesive bond evaluation with adequate conservative measures performed.
- Modal performance of the design also evaluated.



### CHASSIS DEVELOPMENT

Design Features: Multiple wheel base, Multiple engine/transmission.

Modal Analysis: Modal Map

Suspension Loads: Inertia Relief Analysis

- Jounce
- Braking over Bump
- Brake Windup

**Inertia Loads:** Linear Statistic Analysis

 Lateral, Longitudinal and Vertical

**Handling Loads:** Linear Statistic Analysis

- Aggressive Right/ Left turn
- Boaie and cross twist
- Rackina

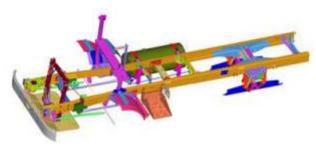


Non Linear Analysis

- Horizontal, vertical conical, horizontal conical pull
- Sub-system models of fuel tank, battery tray, engine mounts, shock and jounce brackets, skid plate etc.

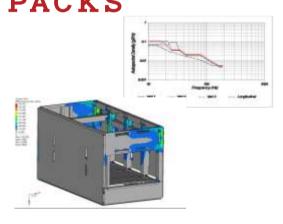
 Bolt assessment based on bolt slip, shear and axial loads





# HIGH VOLTAGE BATTERY PACKS

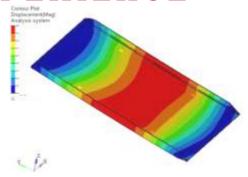
InDepth has successfully executed design and validation of the battery enclosures for class 8 trucks as well as for automotive applications. Our designs met all the performance and mass targets. We have experience with various construction of battery enclosures like sheet metal steel enclosure with composite cover, extruded aluminum constructions, cradle mounted enclosure systems. InDepth has performed steady state and transient heat transfer analyses at cell level, battery module level and battery pack level to optimize the battery cooling system.



# COMPOSITE MATERIAL EXPERIENCE

InDepth has extensive experience in utilizing composite materials to achieve light weight designs of bumpers, commuter bus floors, mobility ramps etc.

- Worked with carbon fibers, glass fibers, honeycomb sandwich construction and SMC.
- Used FE software to predict static and dynamic failure of composites.
- Achieved up to 60% mass saving with the use of FRP and honeycomb materials.





#### WHY PARTNER WITH US??

Our advanced CAE capabilities and familiarity with the industry standards, have helped our customers achieve significant cost and mass savings with robust designs.

We assess each project individually, based on its objectives, parameters and drivers to develop specific methodologies the will add value and de-risk the project.

At InDepth, we bring advanced technologies for design synthesis, structural optimization, reliable manufacturing feasibility studies and innovative ways to meet even the most critical needs of our customer, at a cost effective and lower time development time.

Our engineers take personal pride in their work. We understand the nuances of the business and careful thought is put in to individual project by our experts. Thus, creating an excellent relationship that makes our clients come back to us, again and again.

InDepth Engineering is your one stop solution to all challenges.

# **OUR TOOLS**































JAP2000







# **CAPABILITIES**

Computer Aided Engineering (FEA/CFD)

Product Design and Developement

Design Optimization

Mechanical System Design

Systems Integration

Reverse Engineering

Program Management

# **CAE EXPERTISE**

**Durability & Fatigue** 

Crash Analysis

Noise and Vibration

Computer Aided Optimization

Composite Material Simulations

Thermo - Mechanical Analysis

Computational Fluid Dynamics

Manufacturing Simulations

# **STANDARDS**

FMVSS, NCAP, IIHS, SAE Guidelines, ECE, FMCSR

# **INDUSTRIES SERVED**

**Automotive** 

**Amusement Park** 

Aerospace

**Alternative Energy** 

Medical Device

Consumer Products

# **AUTOMOTIVE EXPERTISE**

**Full Vehicle** 

**Body Structure** 

Chassis and Suspension,

Seating Systems

Interior Trims

Powertrain,

EV / HEV

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